

UA WELDER TESTING EVENT INSPECTION REPORT

Session ID Number

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Test Assembly ID Number

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First Name

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Last Name

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Operational Process Points

TEST START TIME: _____

TEST COMPLETION TIME: _____

1. Verification of UA Member (Welder) Photo Identification.
2. Review of the UA Weld Test Specification with the UA Member (Welder) and Supervising Manufacturer/Contractor Representative.
3. Selected UA Weld Test Specification: 63
4. Welder assigned to a test booth and issued equipment and tools, along with the test components and filler metals specified by the selected Weld Test Specification.
5. Verify marking of the test assembly identification number on the test assembly.
6. Verify test assembly is in the required test position.
7. Inspection of test assembly alignment fit-up and tack welds. ☐ Satisfactory ☐ Unsatisfactory
Note: Three or four tack welds not greater than 1/2" in length.
8. Marking of the letter "T" on the top location of the test assembly.
9. Inspection of test assembly root pass. ☐ Satisfactory ☐ Unsatisfactory
10. Visual Examination of completed test assembly. ☐ Satisfactory ☐ Unsatisfactory

Note: The cover pass of welded coupons must be left in the "as welded" condition, (grinding on the completed test coupon is not allowed, and will result in termination of the test).

The ATR shall visually examine the completed test assembly over the entire circumference, inside and outside. The weld test coupon shall show complete joint penetration with complete fusion of weld metal and base metal.

Documentation of the welder-testing event requires the following signatures:

UA Authorized Test Representative

Date:

Supervising Manufacturer/Contractor Representative

Date: